# A generalized maximum neural network for the module orientation problem 

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#### Abstract

Several neuron models and artificial neural networks have been intensively studied since McCulloch and Pitts proposed the simplified neuron model in 1943. In this paper a generalized maximum neural network for parallel computing is introduced to solve the module orientation problem which belongs to the class of NP-complete problems. The goal of the module orientation problem in VLSI circuits or printed circuit boards is to minimize the total wire length by flipping each module with respect to its vertical and/or horizontal axes of symmetry. The circuit diagram of the generalized maximum neural network is shown and compared with the best known algorithm proposed by Libeskind-Hadas and Liu. The theoretical/empirical convergence analysis is discussed where a massive number of simulation runs were performed using more than one thousand instances. As far as we have observed the behavior of the proposed system, it converges within $\mathrm{O}(1)$ time regardless of the problem size and it performs better than the best known algorithm in terms of the solution quality and the computation time.


## 1. Introduction

Different methodologies have been studied for optimization problems which are very essential in computational research. Recent progress in software and VLSI technologies has motivated us to fully exploit perallelism of the artificial neural network for solving this hard problem. The study of the artificial neural network system began in the early 1940s. McCulloch and Pitts (1943) showed that a neuron can be modelled as a simple threshold device which performs a binary logic function. Later the neuron model was refined in Rosenblatt's Perceptron (Rosenblatt 1958) and Widrow and Hoff's Adaline (Widrow and Hoff 1960). During the 1970s, Carpenter and Grossberg (1987) proposed a neural network called Adaptive Resonance Theory (ART) based on the assumption that the brain spontaneously organizes itself into recognition codes. At the same time, Kohonen (1984) developed a self-organizing process by which an optimal topographical mapping of the signal is constructed. Recently, Rumelhart and McClelland (1986) proposed the backpropagation algorithm based on the feedforward multi-layered neural network. Hopfield and Tank (1985) used an artificial neural network to solve combinatorial optimization problems such as the travelling salesman problem (TSP).

The module orientation problem has been studied by Yamada and Liu (1988) and a similar problem has been investigated by Yao, Yamada, and Liu (1989). Libeskind-Hadas and Liu (1989) used the Hopfield neural network to solve the module orientation problem. In the Libeskind-Hadas and Liu's Hopfield neural network, the gradient descent method seeks the local minimum of the given Liapunov energy function $E$. Generally, the Liapunov energy function $E$ is given by the constraints and the cost function. The synaptic weights between neurons are

[^0]determined by the energy function $E$. In general, the state of the system in the Hopfield (1984) neural network is guaranteed to converge to one of the local minima instead of the global minimum. However, the local minima do not always represent feasible solutions. In other words, the proof of the local minimum convergence in the Hopfield neural network does not always guarantee the feasible solution although its fast convergence speed is very attractive. In this paper a generalized maximum neural network is proposed. The generalized maximum neural network not only enables the local minima to always be feasible solutions but also provides the fast local minimum convergence.

The NP-complete (Nondeterministic Polynomial) problems are classified as hard problems. It is believed that no polynomial time algorithm exists for NP-complete problems (Garey and Johnson 1979). Therefore, the near-optimum solution is practically acceptable as long as it can be obtained in a reasonable computation time. Most of the existing methods of solving NP-complete problem are based on heuristics or relaxation of the constraints. In this paper a near-optimum parallel algorithm based on the generalized maximum neural network is proposed for the module orientation problem which was proven to be NP-complete (LibeskindHadas and Liu 1989). A massive number of simulation runs were performed to investigate the capability of the proposed system.

## 2. Models of the processing element

An artificial neutral network consists of a massive number of simple processing elements that are highly interconnected. The processing element is called an artificial neuron, because it performs the simplified function of a biological neuron. The mathematical model of the artificial neural network is composed of two important components: neurons and synaptic links. The output signal generated by one neuron propagates to the others through the synaptic links. The new state of the neuron is determined by the linear sum of the weighted input signals. McCulloch and Pitts (1943) proposed a mathematical neuron model based on biological computation. The input/output function is given by $V_{i}=f\left(U_{i}\right)=1$ if $U_{i} \geqslant 0$ and 0 otherwise where $V_{i}$ and $U_{i}$ are the output and the input of the $i$ th neuron respectively. An artificial neural network for solving combinatorial optimization problems was first introduced by Hopfield and Tank (1985). The differentiable, continuous and nondecreasing neuron model, sigmoid function, was used to model the relation between the output $V_{i}$ and the input $U_{i}$ for the $i$ th neuron given by

$$
\begin{equation*}
V_{i}=g\left(U_{i}\right)=\frac{1}{2}\left[1+\tanh \left(\lambda U_{i}\right)\right] \tag{1}
\end{equation*}
$$

The constant $\lambda$ is known as gain and determines the slope of the sigmoid function. The different slopes of the sigmoid function are shown in Fig. 1 In their paper (Hopfield and Tank 1985), the symmetric conductance matrix $T$ with zero diagonal elements was used to guarantee the local minimum convergence. Hopfield and Tank mapped the TSP onto an $N \times N$ artificial neural network. The computational energy function $E$ for an $N$-city problem is given by

$$
\begin{align*}
E= & \frac{A}{2} \sum_{x=1}^{N} \sum_{i=1}^{N} \sum_{j \neq i}^{N} V_{x, i} V_{x, j}+\frac{B}{2} \sum_{i=1}^{N} \sum_{x=1}^{N} \sum_{x \neq y}^{N} V_{x, i} V_{y, i}+\frac{C}{2}\left(\left(\sum_{i=1}^{N} \sum_{x=1}^{N} V_{x, i}-N\right)\right)^{2} \\
& +\frac{D}{2} \sum_{x=1}^{N} \sum_{y \neq x}^{N} \sum_{i}^{N} d_{x, y} V_{x, i}\left(V_{y, i+1}+V_{y, i-1}\right) \tag{2}
\end{align*}
$$

where $d_{x, y}$ is the distance between city $x$ and city $y$ and $A, B, C$, and $D$ are coefficient parameters.

The conductance matrix $T$ in the Hopfield neural network is determined by the energy function $E$ and is given by

$$
\begin{equation*}
T_{x i, y j}=-A \delta_{x, y}\left(1-\delta_{i, j}\right)-B \delta_{i j}\left(1-\delta_{x, y}\right)-C-D d_{x, y}\left(\delta_{j, i+1}+\delta_{j, i-1}\right) \tag{3}
\end{equation*}
$$

The external input bias current for each neuron is given by

$$
\begin{equation*}
I_{x, i}=C N \tag{4}
\end{equation*}
$$

The equation of motion of the neuron in row $x$ and column $t$ is given by

$$
\begin{equation*}
\frac{\mathrm{d} U_{x, i}}{\mathrm{~d} t}=-\frac{U_{x, i}}{t}-\frac{\partial E}{\partial V_{x, i}} \tag{5}
\end{equation*}
$$

It has been shown that the decay term $-U_{x i} / \tau$ has an undesirable effect for the convergence of the system (Takefuji and Lee 1991), because it increases the energy function $E$ in (2) under some conditions. In other words, $E$ is not the Liapunov energy function of the system. Many researchers use a large value for $\tau$ in order to eliminate this undesirable effect. It is suggested that the decay term should be removed from the motion equation based on both theoretical and empirical reasons (Takefuji and Lee 1991). The McCulloch-Pitts neuron model and the modified McCulloch-Pitts neuron model have been successfully used (without the decay term in the motion equation) for graph planarization problems (Takefuji and Lee 1989), tiling problems Takefuji and Lee ( $1990 a$ ), RNA secondary structure prediction problems (Takefuji, Lin and Lee 1990, Takefuji, Chen, Lee and Huffman 1990), maximum independent set problems (Takefuji et al. 1990), sorting problems (Takefuji and Lee 1990 b), $k$-colourability problems (Takefuji and Lee 1991), and spare allocation problems (Funabiki and Takefuji 1991).

In this paper a generalized maximum neural network is introduced for the module orientation problem. The generalized maximum neural network consists of $M$ clusters where each cluster is composed of $n$ processing elements. The total


Figure 1. Sigmoid function for $\lambda=0 \cdot \mathrm{~J}$ and $\lambda=0.01$.
number of required processing elements is $M \times n$. One and only one processing element among $n$ processing elements per cluster is always encouraged to fire in the generalized maximum neural network. The input/output function of the $i$ th generalized maximum neutron in the $m$ th cluster is given by: $V_{m, i}=1$ if $f\left(U_{m, i}\right)$ $=\max \left\{f\left(U_{m, 1}\right), \ldots, f\left(U_{m, n}\right)\right\}, 0$ otherwise where $f$ is a non-decreasing function. If the function $f\left(U_{m, i}\right)$ is equal to $U_{m, i}$, the network is called a maximum neural network where it is a subset of the generalized maximum neural network. The maximum neural network model has been successfully used to solve the tiling problem (Takefuji and Lee 1990 a), the max cut problem (Lee and Takefuji 1991), the bipartite subgraph problem (Lee et al. 1991), and the graph partition problem (Lee et al. 1991).

## 3. The module orientation problem

For the design of very large scale integrated circuits, it is important to place properly the individual modules while minimizing area and/or the total wire length. The module orientation problem has been studied by Yamada and Liu (1988) and a similar problem has been investigated by Yao et al. (1989). It is assumed that all the modules have already been placed according to some placement algorithm (Hanan et al. 1976, Preas and Karger 1988). The second assumption is that the pin positions on each module are fixed. The goal of the problem is to minimize the total wire length by flipping each module with respect to its vertical and/or horizontal axes of symmetry as shown in Fig. 2. This means that there are only four possible orientations per module. A similar problem, the module rotation problem, was discussed by Libeskind-Hadas and Liu (1988) who proved that the module orientation problem and the module rotation problem are both NP-complete.

For simplicity, the Euclidean metric is used to define the distance between two pins that are to be connected. Let $p, q$ be two pins which belong to the same net $N$. Let ( $x_{p}, y_{p}$ ), ( $x_{q}, y_{q}$ ) represent the positions of $p$ and $q$ according to a certain orientation of the modules. The goal is to minimize the total wire length $L$ where the summation is carried out over all pairs of pins which belong to the same net. The total wire length $L$ in $M$ modules is given by

$$
\begin{equation*}
L=\sum_{p, q \in N}\left[\left(x_{p}-x_{q}\right)^{2}+\left(y_{p}-y_{q}\right)^{2}\right]^{1 / 2}=\frac{1}{2} \sum_{m}^{M} \sum_{m^{\prime} \neq m}^{M} \sum_{i}^{4} \sum_{j}^{4} d_{m i, m^{\prime} j} V_{m, i} V_{m^{\prime} j} \tag{6}
\end{equation*}
$$

where $d_{m i, m^{\prime} j}$ denotes the total length of all wires between the $m$ th module in the $i$ th orientation and the $m^{\prime}$ th module in the $j$ th orientation. Note that $V_{m, i}=1$ if the $m$ th module is in the $i$ th orientation, and 0 otherwise.

The problem is to determine the optimal orientation for each module in order to minimize L. Libeskind-Hadas and Liu mapped the problem onto the Hopfield


Figure 2. Four orientations for one module.
neural network using a $4 \times M$ neural array where $M$ denotes the number of modules and each module has 4 possible orientations. The mapping procedure is similar to that of TSP proposed by Hopfield and Tank (1985) where an $N \times N$ neural array is employed for an $N$-city problem. For the module orientation problem, LibeskindHadas and Liu give the following energy function:

$$
\begin{align*}
E= & \frac{A}{2} \sum_{m=1}^{M} \sum_{i=1}^{4} \sum_{j \neq i}^{4} V_{m, i} V_{m, j}+\frac{B}{2}\left(\left(\sum_{m=1}^{M} \sum_{i=1}^{4} V_{m, i}-N\right)\right)^{2} \\
& +\frac{C}{2} \sum_{m=1}^{M} \sum_{m^{\prime} \neq m}^{M} \sum_{i=1}^{4} \sum_{j=1}^{4} d_{m i, m^{\prime} j} V_{m, i} V_{m^{\prime} j} \tag{7}
\end{align*}
$$

where $d_{\text {mi.m }{ }^{\prime} j}$ denotes the total length of all wires between the $m$ th module in the $i$ th orientation and the $m^{\prime}$ th module in the $j$ th orientation. The feasible solution for the module orientation problem must have one and only one neuron fired per module.

The disadvantages of the computational energy $E$ in (7) can be summarized as follows.
(1) Their proposed system requires more than one hundred iteration steps to converge for small size problems. It requires several thousand iteration steps for large size problems. The detection of the system convergence is ambiguous.
(2) The sigmoid neuron was used instead of the McCulloch-Pitts neuron. The output function of sigmoid is always smaller than 1 unless a very high gain is used. Therefore, it is very difficult to determine whether the neuron is fired or not. The first two terms in (7) will not be satisfied even if the system reaches one of the equilibrium states or the local minimum.
(3) If a very high gain $\lambda$ is used for the sigmoid neuron, the energy function $E$ and the sigmoid neuron model cannot guarantee that a valid configuration is reached although the system converges to the local minimum. In other words, the state of the local minimum is not always equivalent to a feasible solution.
(4) The second term in the (7) increases the complexity of connections in the network.
(5) There is no systematic way to tune the parameters in the computational energy function of (7) which has three coefficients $A, B$, and $C$. The scaling of the parameters will heavily influence the performance of the system and the solution quality. Analysis of the sensitivity of the parameters is questionable and the result is often inconclusive.

Remember that there are many candidates for the neural representation and the computation energy $E$. The first two terms in (7) can be replaced by the local constraint such that one and only one orientation is allowed for each module. The modified energy function $E$ is given by

$$
\begin{equation*}
E=\frac{A}{2} \sum_{m=1}^{M}\left(\sum_{i=1}^{4} V_{m, i}-1\right)^{2}+\frac{C}{2} \sum_{m}^{M} \sum_{m^{\prime} \neq m}^{M} \sum_{i=1}^{4} \sum_{j=1}^{4} d_{m i, m^{\prime} j} V_{m, i} V_{m^{\prime} j} \tag{8}
\end{equation*}
$$

If the McCulloch-Pitts neuron is used, some of the disadvantages can be eliminated in (8). However, the serious problem for tuning parameters $A$ and $C$ still remains and the McCulloch-Pitts neuron model cannot always guarantee a valid configuration whenever the state of the system reaches a local minimum. In the next §, a generalized maximum neural network is introduced where it not only eliminates all of those disadvantages and difficulties but also provides better solutions than the best known algorithms.

## 4. Neural representaton using the generalized maximum neural network

The Hopfield neural network is based on the Liapunov energy function $E$. The energy function $E$ usually contains several terms which describe the validity of the solution and the solution quality. For example, there are four terms in (2) for TSP and three terms in (7) for the module orientation problem. For TSP and the module orientation problem, the goal is to minimize the total distance or length. Remember that the last term only describes the total distance or length. For TSP, the percentage of the valid tour is very low even for the small size problem. Furthermore, the determination of the parameters in the computational energy function $R$ is usually based on trial and error. Trial and error approaches are often criticized when the problem size increases.

The generalized maximum neural network can be used for solving the module orientation problem. The generalized maximum neuron function is given by: $V_{m, i}=1$ if $f\left(U_{m, i}\right)$ is the maximum value among $f\left(U_{m, 1}\right), f\left(U_{m, 2}\right), f\left(U_{m, 3}\right)$ and $f\left(U_{m, 4}\right), 0$ otherwise where $f$ is a non-decreasing function. Due to the external constraint placed upon a collection of neurons, there is always one and only one neuron fired per module. The first term in (8) is always zero. Therefore, (8) is simply reduced to the following form:

$$
\begin{equation*}
E=\frac{C}{2} \sum_{m=1}^{M} \sum_{m^{\prime} \neq m}^{M} \sum_{i=1}^{4} \sum_{j=1}^{4} d_{m i, m^{\prime} j} V_{m, i} V_{m^{\prime} j} \tag{9}
\end{equation*}
$$

The equation of motion for the neuron of the $m$ th module in the $i$ th orientation without the decay term is given by

$$
\begin{equation*}
\frac{\mathrm{d} U_{m, i}}{\mathrm{~d} t}=-C \sum_{m^{\prime} \neq m}^{M} \sum_{j=1}^{4} d_{m i, m^{\prime} j} V_{m^{\prime} j} \tag{10}
\end{equation*}
$$

The conductance $T$ is given by

$$
\begin{equation*}
T_{m i, m^{\prime} j}=C d_{m i, m^{\prime} j} \tag{11}
\end{equation*}
$$

Note that there is no bias in the generalized neural network.
Note that minimization of the energy function $E$ in (9) is exactly equal to minimization of $L$ in (6) for $C=1$. The generalized maximum neural network always generates a valid configuration for the module orientation problem. It is not required to tune the coefficient parameters in the computational energy function $E$, while the energy function in (2), (7), and (8) must suffer from the presence of parameters that must be tuned. Whenever or wherever the system converges, the corresponding configuration is always forced to be a valid solution; none of the existing Hopfield neural networks can guarantee this property.

The circit diagrams for the Hopfield neural network, the generalized maximum neural network, and the maximum neural network are shown in Figs 3 and 4 respectively for the $M$-module orientation problem. In Fig. 3, the bias for each input is required in the Hopfield neural network. Note that no bias is needed in the generalized maximum neural network. If the bias of each input has to be adjusted individually, it will increase the circuit design cost. In the Hopfield neural network, there are two kinds of outputs (excitatory and inhibitory output) for each processing element. On the other hand, the generalized neural network requires only inhibitory outputs. This property not only decreases the number of required processing


Figure 3. The network architecture: (a) processing element with the input $U$ and output $V$ and $\bar{V}$; (b) Hopfield neural network for the module orientation problem.
elements but also reduces the number of connections between processing elements from $4 M^{2}$ to $M^{2}$ where $M$ is the number of modules. The maximum neural network in Fig. 4(e) has the smallest chip size and the least number of interconnections among the three circuits.

## 5. Convergence of the generalized maximum neural network

Lemma 1 and Lemma 2 are introduced to prove that the proposed system is always allowed to converge to the equilibrium state or the optimal (near-optimum) solution.

## Lemma 1

$\frac{\mathrm{d} E}{\mathrm{~d} t} \leqslant 0$ is satisfied under two conditions such as $\frac{\mathrm{d} U_{i}}{\mathrm{~d} t}=-\frac{\partial E}{\partial V_{i}}$ and $V_{i}=f\left(U_{i}\right)$ where $f\left(U_{i}\right)$ is a non-decreasing function.


(d)

(e)

Figure 4. The generalized maximum neural network architecture: (a) processing element; (b) maximum selection function block; (c) the hardware structure for the module orientation problem; (d) maximum selection function block; (e) the maximum neural network for the module orientation problem.

Proof

$$
\begin{aligned}
\frac{\mathrm{d} E}{\mathrm{~d} t} & =\sum_{i} \frac{\mathrm{~d} U_{i}}{\mathrm{~d} t} \frac{\mathrm{~d} V_{i}}{\mathrm{~d} U_{i}} \frac{\mathrm{~d} E}{\mathrm{~d} V_{i}} \\
& =-\sum_{i}\left(\frac{\mathrm{~d} U_{i}}{\mathrm{~d} t}\right)^{2} \frac{\mathrm{~d} V_{i}}{\mathrm{~d} U_{i}} \quad \text { where } \frac{\mathrm{d} E}{\mathrm{~d} V_{i}} \text { is replaced by } \frac{\mathrm{d} U_{i}}{\mathrm{~d} t} \text { (condition 1) } \\
& \leqslant 0 \quad \text { where } \frac{\mathrm{d} V_{i}}{\mathrm{~d} U_{i}}>0 \text { (condition 2) }
\end{aligned}
$$

Lemma 1 states that the state of the system finally reaches an equilibrium state. The input/output function must follow a nondecreasing function. In Lemma 2, the local minimum convergence of the generalized maximum neural network for the module orientation problem is given.

## Lemma 2

$\frac{\mathrm{d} E}{\mathrm{~d} t} \leqslant 0$ is satisfied under two conditions such as
(1) $\frac{\mathrm{d} U_{m, i}}{\mathrm{~d} t}=-\frac{\partial E}{\partial V_{m, i}}$ and
(2) $V_{m, i}=1 \quad$ if $f\left(U_{m, i}\right)=\max \left\{f\left(U_{m, 1}\right), f\left(U_{m, 2}\right), f\left(U_{m, 3}\right), f\left(U_{m, 4}\right)\right\}$

0 otherwise
where $f$ is a non-decreasing function.

Proof
Consider the derivatives of the computational energy $E$ with respect to time $t$.

$$
\begin{aligned}
\frac{\mathrm{d} E}{\mathrm{~d} t}= & \sum_{m} \sum_{i} \frac{\mathrm{~d} U_{m, i}}{\mathrm{~d} t} \frac{\mathrm{~d} V_{m, i}}{\mathrm{~d} f\left(U_{m, i}\right)} \frac{\mathrm{d} f\left(U_{m, i}\right)}{\mathrm{d} U_{m, i}} \frac{\partial E}{\partial V_{m i}} \\
= & -\sum_{m} \sum_{i}\left(\frac{\mathrm{~d} U_{m, i}}{\mathrm{~d} t}\right)^{2} \frac{\mathrm{~d} V_{m, i}}{\mathrm{~d} f\left(U_{m, i}\right)} \frac{\mathrm{d} f\left(U_{m, i}\right)}{\mathrm{d} U_{m, i}} \text { where } \frac{\partial E}{\partial V_{m, i}} \text { is replaced by } \\
& -\frac{\mathrm{d} U_{m, i}}{\mathrm{~d} t} \text { (condition 1) }
\end{aligned}
$$

Let $\frac{\mathrm{d} V_{m, i}}{\mathrm{~d} f\left(U_{m, i}\right)}$ be $\frac{V_{m, i}(t+\mathrm{d} t)-V_{m, i}(t)}{f\left[U_{m, i}(t+\mathrm{d} t)\right]-f\left[U_{m, i}(t)\right]}$. Let $\frac{\mathrm{d} f\left(U_{m, i}\right)}{\mathrm{d} U_{m, i}}$ be $\frac{f\left(U_{m, i}(t+\mathrm{d} t)\right]-f\left[U_{m, i}(t)\right]}{\mathrm{U}_{m, i}(t+\mathrm{d} t)-U_{m, i}(t)}$. Let $\frac{\mathrm{d} U_{m, i}}{\mathrm{~d} t}$ be $\frac{U_{m, i}(t+\mathrm{d} t)-U_{m, i}(t)}{\mathrm{d} t}$. Let us consider the term $\sum_{i}\left(\frac{\mathrm{~d} U_{m, i}}{\mathrm{~d} t}\right)^{2} \frac{\mathrm{~d} V_{m, i}}{\mathrm{~d} f\left(U_{m, i}\right)} \frac{\mathrm{d} f\left(U_{m, i}\right)}{\mathrm{d} U_{m, i}}$ for each module separately. Let $U_{m, a}(t+\mathrm{d} t)$ be the maximum at time $t+\mathrm{d} t$ and $U_{m, b}(t)$ be the maximum at time $t$ for the input of the module $m$. Because the function $f$ is a non-decreasing function, $f\left(U_{\mathrm{m}, a}(t+\mathrm{d} t)\right.$ ] and $f\left[U_{m, b}(t)\right]$ are the maximum at $t+\mathrm{d} t$ and at $t$ respectively.

$$
\begin{aligned}
U_{m, a}(t+\mathrm{d} t) & =\max \left\{U_{m, 1}(t+\mathrm{d} t), U_{m, 2}(t+\mathrm{d} t), U_{m, 3}(t+\mathrm{d} t), U_{m, 4}(t+\mathrm{d} t)\right\} \\
U_{m, b}(t) & =\max \left\{\left(U_{m, 1}(t), U_{m, 2}(t), U_{m, 3}(t), U_{m, 4}(t)\right\}\right.
\end{aligned}
$$

$$
\begin{aligned}
& f\left[U_{m, a}(t+\mathrm{d} t)\right]=\max \{ f\left[U_{m, 1}(t+\mathrm{d} t)\right], f\left[U_{m, 2}(t+\mathrm{d} t)\right], f\left[U_{m, 3}(t+\mathrm{d} t)\right], \\
&\left.\times f\left[U_{m, 4}(t+\mathrm{d} t)\right]\right\}, \\
& f\left[U_{m, \mathrm{~b}}(t)\right]=\max \left\{f\left[U_{m, 1}(t)\right], f\left[U_{m, 2}(t)\right], f\left[U_{m, 3}(t)\right], f\left[U_{m, 4}(t)\right]\right\}
\end{aligned}
$$

It is necessary and sufficient to consider the following two cases:
(1) $a=b$
(2) $a \neq b$

If the condition (1) is satisfied, then there is no state change for the module $m$. Consequently,

$$
\sum_{i}\left(\frac{\mathrm{~d} U_{m, i}}{\mathrm{~d} t}\right)^{2} \frac{\mathrm{~d} V_{m, i}}{\mathrm{~d} U_{m, i}} \text { must be zero. }
$$

If (2) is satisfied, then

$$
\begin{aligned}
& \sum_{i}\left(\frac{\mathrm{~d} U_{m, i}}{\mathrm{~d} t}\right)^{2} \frac{\mathrm{~d} V_{m, i}}{\mathrm{~d} f\left(U_{m, i}\right)} \frac{\mathrm{d} f\left(U_{m, i}\right)}{\mathrm{d} U_{m, i}} \\
& =\left[\frac{U_{m, a}(t+\mathrm{d} t)-U_{m, a}(t)}{\mathrm{d} t}\right]^{2} \frac{V_{m, a}(t+\mathrm{d} t)-V_{m, a}(t)}{U_{m, a}(t+\mathrm{d} t)-U_{m, a}(t)}+\left[\frac{U_{m, b}(t+\mathrm{d} t)-U_{m, \mathrm{~b}}(t)}{\mathrm{d} t}\right]^{2} \\
& \quad \times \frac{V_{m, \mathrm{~b}}(t+\mathrm{d} t)-V_{m, \mathrm{~b}}(t)}{\mathrm{U}_{m, \mathrm{~b}}(t+\mathrm{d} t)-U_{m, \mathrm{~b}}(t)}
\end{aligned}
$$

$$
=\left[\frac{U_{m, a}(t+\mathrm{d} t)-U_{m, a}(t)}{\mathrm{d} t}\right]^{2} \frac{1}{U_{m, a}(t+\mathrm{d} t)-U_{m, a}(t)}+\left[\frac{U_{m, b}(t+\mathrm{d} t)-U_{m, b}(t)}{\mathrm{d} t}\right]^{2}
$$

$$
\times \frac{-1}{U_{m, b}(t+\mathrm{d} t)-U_{m, b}(t)}
$$

$$
=\frac{U_{m, a}(t+\mathrm{d} t)-U_{m, a}(t)}{(\mathrm{d} t)^{2}}-\frac{U_{m, b}(t+\mathrm{d} t)-U_{m, b}(t)}{(\mathrm{d} t)^{2}}
$$

$$
=\frac{1}{(\mathrm{~d} t)^{2}}\left[U_{m, a}(t+\mathrm{d} t)-U_{m, a}(t)-U_{m, b}(t+\mathrm{d} t)+U_{m, b}(t)\right]
$$

$$
=\frac{1}{(\mathrm{~d} t)^{2}}\left[U_{m, a}(t+\mathrm{d} t)-U_{m, b}(t+\mathrm{d} t)+U_{m, b}(t)-U_{m, a}(t)\right]
$$

because $U_{m, b}(t+\mathrm{d} t)$ is the maximum at time $t+\mathrm{d} t$ and $U_{m, b}(t)$ is the maximum at time $t$ for the module $m$.

The contribution from each term is either 0 or positive, therefore

$$
\sum_{i}\left(\frac{\mathrm{~s} U_{m, i}}{\mathrm{~d} t}\right)^{2} \frac{\mathrm{~d} V_{m, i}}{\mathrm{~d} U_{m, i}} \geqslant 0 \quad \text { and } \quad-\sum_{m} \sum_{i}\left(\frac{\mathrm{~d} U_{m, i}}{\mathrm{~d} t}\right)^{2} \frac{\mathrm{~d} V_{m, i}}{\mathrm{~d} U_{m, i}} \leqslant 0 \Rightarrow \frac{\mathrm{~d} E}{\mathrm{~d} t} \leqslant 0
$$

The generalized maximum neural network performs a parallel improvement algorithm which can be implemented either on a sequential machine or on a parallel machine. The solution quality is always improved as time elapses until no further improvement can be achieved. The termination condition is given by the convergence state of the system. When the system reaches a stable point or an equilibrium state, the execution is terminated. The equilibrium state is reached when all firing neurons have the smallest change rate of the input per cluster. The condition of the equilibrium state is given by:

$$
\begin{aligned}
V_{m, i}(t) & =1 \text { and } \frac{\mathrm{d} U_{m, i}(t)}{\mathrm{d} t}=\min \left\{\frac{\mathrm{d} U_{m, 1}(t)}{\mathrm{d} t}, \frac{\mathrm{~d} U_{m, 2}(t)}{\mathrm{d} t}, \frac{\mathrm{~d}_{m, 3}(t)}{\mathrm{d} t}, \frac{\mathrm{~d} U_{m, 4}(t)}{\mathrm{d} t}\right\} \text { for } m \\
& =1, \ldots, M
\end{aligned}
$$

Note that none of the existing Hopfield neural networks clearly define the condition of the system convergence.

## 6. Parallel algorithm and simulation results

The parallel algorithm based on the generalized maximum neural network is implemented in C on Dec3100 and in Turbo Pascal on Macintosh SE/30. The following procedure describes the proposed parallel algorithm based on the first order Euler method.

Step 0. Set $t=0$
Step 1. for $m=1$ to $M$ do
for $i=1$ to 4 do in parallel
$U_{m, i}(t) \leftarrow$ Random number $\in(-1,1)$
Step 2. for $m=1$ to $M$ do
for $i=1$ to 4 do in parallel

$$
\begin{aligned}
& V_{m, i}(t)=1 \quad \text { if } \quad f\left[U_{m, i}(t)\right]=\max \left\{f\left[U_{m, 1}(t)\right], f\left[U_{m, 2}(t)\right], f\left[U_{m, 3}(t)\right] \text {, } \quad f\left[U_{m, 4}(t)\right]\right\}
\end{aligned}
$$

0 otherwise
Step 3. for $m=1$ to $M$ do for $i=1$ to 4 do in parallel

$$
\Delta U_{m, i}(t)=-\sum_{m^{\prime} \neq m}^{M} \sum_{j=1}^{4} d_{m, i, m^{\prime} j} V_{m^{\prime}, j}
$$

Step 4. for $m=1$ to $M$ do

$$
\begin{aligned}
& \text { for } i=1 \text { to } 4 \text { do in parallel } \\
& \qquad U_{m, i}(t+1)=U_{m, i}(t)+\Delta U_{m, i}(t)
\end{aligned}
$$

Step 5. Increment $t$ by 1.
Step 6. If the state of the system reaches an equilibrium state then stop else go to Step 2.

In the proposed parallel alogorithm, the initial state is randomly generated for the input of each processing element at step 1. At step 2, the output of each processing element is evaluated according to the generalized maximum function. The equation of motion in (10) determines the change for each input of the processing elemets at step 3. The new state of each input is updated by the first-order Euler method at step 4. We have examined our algorithm using more than one thousand examples including up to 300 -module problems. The simulation results for the module orientation problem based on the Libeskind-Hadas and Liku's method, the maximum neural network, and the generalized neural network are shown in Table 1 where $\lambda$ denotes the gain of the sigmoid function. Each element except the last column in Table 1 is represented by the average value and standard deviation of 100 simulation runs. In this paper the sigmoid function is used in the generalized maximum function. The last column represents the best solutions found by the Libeskind-Hadas and Liu's method. Originally, Yamada and Liu tested six optimization methods for the module orientation problem and found that the simulated annealing method provides the best performance among the six methods. LibeskindHadas and Liu have tested the module orientation problem based on the neural network using problems up to 96 modules. Their solutions are generally better than those found by Yamada and Liu's simulated annealing algorithm. However, the performance of the maximum neural network and the generalized maximum neural network is far better than that of Libeskind-Hadas and Liu in terms of the solution quality and the computation time. Note that the number of convergence steps in the Libeskind-Hadas and Liu system is in the order of several thousand. However, the maximum neural network and the generalized maximum neural network converge within 100 iteration steps. The other distinguished characteristics lies in that the percentage of the obtained valid solutions for Libeskind-Hadas and Liu's system is averagely below $15 \%$.

Figure $5(a)$ shows the initial configuration of the 4 -module problem, and the final result based on the maximum neural network is shown in Fig. 5 (b). For fourmodule to 14 -module problems, we were able to verify the optimality of our algorithm by exhaustive search. The searching complexity for 14 modules is $4^{14}\left(\approx 10^{8}\right)$ where it took 15 h to find the global minimum on a Macintosh SE/30 machine. One hundred simulation runs were performed for each instance where the initial state of the system is randomly generated for every simulation run. The simulation results are shown in Table 2.

The proposed algorithm always finds the global minimum or near-optimum with several ten iteration steps. Figure $6(a)$ to Fig. $6(g)$ shows the initial state and the converged state of the system for four-module through ten-module problems respectively. Figure $7(a)$, Fig. $8(a)$, and Fig. $9(a)$ show the initial state and the converged state of the system for the 100 -module, 200 -module, and 300 -module problem respectively. The relation between the energy and iteration steps for 100 module, 200 -module, and 300 -module problem are also shown in Fig. $7(b)$, Fig. $8(b)$, and Fig. $9(b)$ respectively. The energy represents the total wire length.
Maximum
Generalized maximum neural network

| Size | Initial length | Maximum neural network |  | $\lambda=1 e-8$ |  | $\lambda=1 e-7$ |  | Libeskind-Hadas and Liu's method, best solution |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Solution | Iteration steps | Solution | Iteration steps | Solution | Iteration steps |  |
| 10 | $2101 \cdot 73 \pm 116.44$ | $1835.41 \pm 1.47$ | $21.76 \pm 6.70$ | $1836 \cdot 10 \pm 1 \cdot 13$ | $23.24 \pm 8.57$ | $1835.62 \pm 1.45$ | $21 \cdot 73 \pm 6.42$ | 1862-14 |
| 20 | $3881.83 \pm 121.65$ | $3441 \cdot 36 \pm 8 \cdot 33$ | $20.00 \pm 0.00$ | $3445 \cdot 60 \pm 6 \cdot 63$ | $20.04 \pm 0.20$ | $3442 \cdot 90 \pm 8.38$ | $20.00 \pm 0.00$ | $3615 \cdot 03$ |
| 30 | $8077.71 \pm 123.42$ | $7572.56 \pm 38.89$ | $26.99 \pm 8.71$ | $7578 \cdot 47 \pm 37 \cdot 14$ | $21.09 \pm 3.00$ | $7566 \cdot 29 \pm 40 \cdot 32$ | $26.03 \pm 2.64$ | $7787 \cdot 16$ |
| 40 | $11653 \cdot 56 \pm 237.04$ | $10915 \cdot 48 \pm 19.70$ | $20 \cdot 15 \pm 0.36$ | $10916 \cdot 29 \pm 15 \cdot 76$ | $20 \cdot 10 \pm 0.39$ | $10914 \cdot 51 \pm 20 \cdot 03$ | $20.14 \pm 0.35$ | 11098.94 |
| 50 | $14465 \cdot 39 \pm 166 \cdot 13$ | $13613.96 \pm 18.88$ | $20.00 \pm 0.00$ | $13613.35 \pm 18.79$ | $20.00 \pm 1 \cdot 50$ | $13615.01 \pm 18.89$ | $20.00 \pm 0.00$ | 13997.05 |
| 60 | $17355 \cdot 84 \pm 213.49$ | $16252 \cdot 41 \pm 5 \cdot 68$ | $28.13 \pm 2.03$ | $16247 \cdot 34 \pm 5 \cdot 00$ | $39.78 \pm 3.18$ | $16250.75 \pm 5.50$ | $35 \cdot 13 \pm 7 \cdot 70$ | 17025.57 |
| 70 | $20732.71 \pm 251.92$ | $19536 \cdot 33 \pm 6 \cdot 42$ | $35.06 \pm 6.23$ | $19534.47 \pm 4.99$ | $32.23 \pm 2.70$ | $19536 \cdot 12 \pm 6 \cdot 36$ | $29.79 \pm 2.40$ | 20317.16 |
| 80 | $23343.07 \pm 262.78$ | $21987.59 \pm 10.45$ | $20 \cdot 88 \pm 2 \cdot 32$ | $21987 \cdot 05 \pm 10.31$ | $20.23 \pm 0.66$ | $21987 \cdot 76 \pm 10 \cdot 16$ | $20 \cdot 85 \pm 2.28$ | $22863 \cdot 13$ |
| 90 | $28500 \cdot 73 \pm 147.09$ | $27286 \cdot 13 \pm 8 \cdot 74$ | $20.12 \pm 0.55$ | $27283 \cdot 37 \pm 7 \cdot 13$ | $21 \cdot 22 \pm 4.03$ | $27284.49 \pm 7.83$ | $20.37 \pm 1.90$ | $28220 \cdot 61$ |
| 100 | $29202 \cdot 87 \pm 166.83$ | $27786 \cdot 89 \pm 22.61$ | $21.68 \pm 4.85$ | $27785 \cdot 75 \pm 20 \cdot 20$ | $20 \cdot 39 \pm 2 \cdot 19$ | $27786.94 \pm 22.45$ | $21.27 \pm 3.91$ | 28872.39 |
| 110 | $32428.37 \pm 332.73$ | $30500 \cdot 13 \pm 5 \cdot 33$ | $21.84 \pm 3 \cdot 28$ | $30501 \cdot 38 \pm 3.53$ | $24.02 \pm 4.27$ | $30500 \cdot 12 \pm 5 \cdot 25$ | $22 \cdot 30 \pm 3 \cdot 92$ | $31820 \cdot 94$ |
| 120 | $36310 \cdot 35 \pm 268.47$ | $34313 \cdot 00 \pm 12 \cdot 62$ | $26.60 \pm 3.68$ | $34310 \cdot 02 \pm 10.64$ | $30 \cdot 52 \pm 3.00$ | $34312 \cdot 11 \pm 12 \cdot 91$ | $48.09 \pm 6.82$ | 35710.07 |
| 130 | 38712.22 $\pm 211.43$ | $36739 \cdot 19 \pm 5 \cdot 10$ | $22.92 \pm 9.08$ | $36739 \cdot 16 \pm 4.52$ | $24.03 \pm 5 \cdot 11$ | $36739.38 \pm 4.82$ | $23.97 \pm 5.57$ | 38458.68 |
| 140 | 39833.82 $\pm 169.51$ | $38017 \cdot 12 \pm 12.04$ | $27.40 \pm 6.43$ | $38017 \cdot 23 \pm 10.74$ | $23.45 \pm 6.78$ | $38017.54 \pm 12.17$ | $25.86 \pm 15.06$ | 39490.21 |
| 150 | $41936.09 \pm 247.46$ | $39797 \cdot 70 \pm 10 \cdot 68$ | $45.31 \pm 8.53$ | $39787 \cdot 02 \pm 9.48$ | $31.04 \pm 2.57$ | $39808 \cdot 17 \pm 41.87$ | $39.67 \pm 3.65$ | 41432.39 |
| 160 | $47461.52 \pm 322.05$ | $45004 \cdot 91 \pm 9.51$ | $21.33 \pm 5.63$ | $45004 \cdot 43 \pm 9.25$ | $25.44 \pm 2.91$ | $45005 \cdot 50 \pm 9 \cdot 83$ | $26 \cdot 22 \pm 4.88$ | $46753 \cdot 53$ |
| 170 | $48908.64 \pm 339.95$ | $46306 \cdot 76 \pm 19.05$ | $42.49 \pm 7.71$ | $46305 \cdot 36 \pm 14 \cdot 16$ | $35.07 \pm 4.99$ | $46313 \cdot 57 \pm 10 \cdot 10$ | $38.01 \pm 4.28$ | 48583.02 |
| 180 | $53067 \cdot 66 \pm 404 \cdot 72$ | $50215 \cdot 30 \pm 20 \cdot 92$ | $20.24 \pm 0.51$ | $50227.34 \pm 18.44$ | $20.47 \pm 0.77$ | $50220 \cdot 14 \pm 19.73$ | $20.33 \pm 0.57$ | $52262 \cdot 82$ |
| 190 | $57300.09 \pm 654.85$ | $53939 \cdot 43 \pm 18.81$ | $21 \cdot 14 \pm 2.06$ | $53944 \cdot 75 \pm 15.77$ | $22.39 \pm 3.04$ | $53940 \cdot 88 \pm 18.94$ | $21.11 \pm 1.79$ | 56009.94 |
| 200 | $61660 \cdot 71 \pm 624.13$ | $58011.41 \pm 15 \cdot 50$ | $20.66 \pm 1.63$ | $57994.55 \pm 1.84$ | $52 \cdot 13 \pm 4 \cdot 50$ | $58010 \cdot 25 \pm 15 \cdot 39$ | $20.72 \pm 1.52$ | $60533 \cdot 42$ |
| 210 | $63037 \cdot 32 \pm 550 \cdot 81$ | $59674.39 \pm 18.90$ | $31 \cdot 38 \pm 15 \cdot 12$ | $59696.45 \pm 6.66$ | $38.77 \pm 3.70$ | $59673 \cdot 82 \pm 19 \cdot 10$ | $33.08 \pm 16.19$ | $62340 \cdot 82$ |
| 220 | $66242 \cdot 21 \pm 438.35$ | $62810 \cdot 16 \pm 8 \cdot 84$ | $20.25 \pm 0.48$ | $62808.45 \pm 0.74$ | $56.96 \pm 7.02$ | $62811 \cdot 14 \pm 8.93$ | $20.27 \pm 0.55$ | 65517.85 |
| 230 | $70237 \cdot 66 \pm 404 \cdot 48$ | $66649 \cdot 87 \pm 18.96$ | $24.97 \pm 7.83$ | $66632 \cdot 19 \pm 0.72$ | $52.46 \pm 5.47$ | $66645 \cdot 47 \pm 15.47$ | $25.01 \pm 7.56$ | 69416.02 |
| 240 | $76063 \cdot 41 \pm 403 \cdot 92$ | $72461 \cdot 73 \pm 12 \cdot 85$ | $44.70 \pm 6 \cdot 16$ | $72440 \cdot 91 \pm 1 \cdot 13$ | $48.34 \pm 6.87$ | $72490 \cdot 26 \pm 72.42$ | $37.92 \pm 3.82$ | 75178.57 |
| 250 | $77558 \cdot 16 \pm 336 \cdot 19$ | $73982.45 \pm 12.66$ | $32.22 \pm 3.86$ | $73973 \cdot 49 \pm 1 \cdot 12$ | $43.07 \pm 5.55$ | $73982.72 \pm 12.22$ | $52.95 \pm 35.73$ | 76856.05 |
| 260 | $81739 \cdot 41 \pm 485.51$ | $77883.85 \pm 18.53$ | $39.15 \pm 9.08$ | $77887 \cdot 16 \pm 10 \cdot 61$ | $57.54 \pm 7.35$ | $77885 \cdot 36 \pm 18.83$ | $53.64 \pm 48.53$ | 80752.46 |
| 270 | $82243 \cdot 45 \pm 325.69$ | $78258.86 \pm 9.85$ | $25.00 \pm 12.84$ | $78251 \cdot 20 \pm 6 \cdot 27$ | $49.89 \pm 10.07$ | $78258 \cdot 55 \pm 11 \cdot 16$ | $23.96 \pm 9.46$ | $81635 \cdot 57$ |
| 280 | $86999.08 \pm 423.88$ | $82805.05 \pm 13.91$ | $31.25 \pm 9.86$ | $82797 \cdot 45 \pm 2 \cdot 17$ | $45 \cdot 12 \pm 3 \cdot 35$ | $82868 \cdot 00 \pm 86.72$ | $35.98 \pm 4.84$ | 86288.80 |
| 290 | 91282.96 $\pm 310 \cdot 18$ | $87366.05 \pm 17.80$ | $36.14 \pm 6.08$ | $87389.06 \pm 0.51$ | $46 \cdot 30 \pm 5 \cdot 54$ | $87368.08 \pm 17.61$ | $34 \cdot 35 \pm 24 \cdot 50$ | $89890 \cdot 12$ |
| 300 | $91871 \cdot 88 \pm 351 \cdot 93$ | $87672.34 \pm 19.70$ | $20.46 \pm 1.48$ | $87657.81 \pm 0.58$ | $52.37 \pm 6.23$ | $87674 \cdot 15 \pm 19.96$ | $20 \cdot 51 \pm 1.60$ | 90107.05 |

Table 1. Comparisons of the solution quality and the number of iteration steps among the maximum neural network, the generalized maximum neural


Figure 5. 4-module problem: (a) initial configuration of the testing example; (b) final solution.


Figures $6(a) \& 6(b)$. Module orientation problems with module size 4 and 5 . The left picture and the right picture describe the initial configuration and the final converged solution, respectively.


Figures $6(c) \& 6(d)$. Module orientation problems with module size 6 and 7. The left picture and the right picture describe the initial configuration and the final converged solution, respectively.


Figures $6(e) \& 6(f)$. Module orientation problems with module size 8 and 9 . The left picture and the right picture describe the initial configuration and the final converged solution respectively.

(g)

Figure $6(g)$. Module orientation problems with module size 10. The left picture and the right picture describe the initial configuration and the final converged solution respectively.


7(a)


Figure 7. 100-module orientation problem: (a) initial state with the total length $35955 \cdot 4$; (b) final solution with the total length $34109 \cdot 3$; (c) the relationship between the energy and the number of iteration steps for the module size 100.


8(a)


8 (b)

(c)

Figure 8. 200-module orientation problem: (a) initial state with the total length 67919.9; (b) final solution with the total length $64711 \cdot 2$; (c) the relationship between the energy and the number of iteration steps for the module size 200.


9(a)


Figure 9. 300-module orientation problem: (a) initial state with the total length 109748-3;
(b) Final solution with the total length $106442 \cdot 4$; (c) the relationship between the energy and the number of iteration steps for the module size 300.

| Size | Optimum solution | Maximum neural network |  | $\lambda=1 e-8$ |  | Generalized maximum neural $\lambda=1 e-7$ network |  | $\lambda=1 e-6$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Solution | Iteration steps | Solution | Iteration steps | Solution | Iteration steps | Solution | Iteration steps |
| 5 | $1070 \cdot 82$ | $1075 \cdot 66 \pm 4.55$ | $20.00 \pm 0.00$ | $1070 \cdot 82 \pm 0.00$ | $20.00 \pm 0 \cdot 00$ | $1073.91 \pm 4.23$ | $20.00 \pm 0.00$ | $1075 \cdot 58 \pm 4 \cdot 60$ | $20.00 \pm 0.00$ |
| 6 | 1021.93 | $1025.36 \pm 5.94$ | $20.00 \pm 0.00$ | $1021.93 \pm 0.00$ | $20.00 \pm 0.00$ | $1025 \cdot 22 \pm 5 \cdot 86$ | $20.00 \pm 0.00$ | $1025 \cdot 49 \pm 6.02$ | $20.00 \pm 0.00$ |
| 7 | 1469.04 | $1474.32 \pm 0 \cdot 27$ | $21 \cdot 19 \pm 0.81$ | $1469.04 \pm 0.00$ | $23.00 \pm 1.99$ | $1474 \cdot 37 \pm 0.29$ | $21.25 \pm 0.62$ | $1474.31 \pm 0.27$ | $21.21 \pm 0.80$ |
| 8 | $1346 \cdot 26$ | $1387.03 \pm 36.43$ | $20.00 \pm 0.00$ | $1355.03 \pm 0.00$ | $20.00 \pm 0.00$ | $1381 \cdot 24 \pm 34 \cdot 11$ | $20.00 \pm 0.00$ | $1386 \cdot 60 \pm 36.01$ | $20.00 \pm 0.00$ |
| 9 | 1782.45 | $1784 \cdot 60 \pm 2 \cdot 11$ | $20.00 \pm 0.00$ | $1782.45 \pm 0.00$ | $20.43 \pm 0.72$ | $1783.48 \pm 1.67$ | $20.00 \pm 0.00$ | $1784 \cdot 52 \pm 2 \cdot 12$ | $20.00 \pm 0.00$ |
| 10 | 2176.63 | $2180 \cdot 55 \pm 5 \cdot 63$ | $20.00 \pm 0.00$ | $2176 \cdot 87 \pm 0.52$ | $20.00 \pm 0.00$ | $2177.96 \pm 3.06$ | $20.00 \pm 0.00$ | $2179.38 \pm 4 \cdot 61$ | $20.00 \pm 0.00$ |
| 11 | 3108.03 | $3120 \cdot 62 \pm 20 \cdot 24$ | $20.75 \pm 1.25$ | $3108.03 \pm 0.00$ | $23.00 \pm 0.00$ | $3125 \cdot 56 \pm 22.31$ | $21.65 \pm 1.39$ | $3125 \cdot 65 \pm 22 \cdot 13$ | $21.06 \pm 1.38$ |
| 12 | 3262.56 | $3277.33 \pm 0.77$ | $22.51 \pm 1.53$ | $3262 \cdot 56 \pm 0.00$ | $21.69 \pm 3.02$ | $3276.99 \pm 0.42$ | $22.98 \pm 2.30$ | $3277 \cdot 12 \pm 0.60$ | $22.46 \pm 1.84$ |
| 13 | $3276 \cdot 38$ | $3280.66 \pm 3.88$ | $25.29 \pm 3.99$ | $3276 \cdot 90 \pm 0.33$ | $25.46 \pm 0.50$ | $3279 \cdot 42 \pm 2 \cdot 18$ | $51.43 \pm 6.82$ | $3287.62 \pm 3.76$ | $48.81 \pm 3.03$ |
| 14 | $3103 \cdot 13$ | $3107.97 \pm 3.60$ | $20.00 \pm 0.00$ | $3108.61 \pm 0.03$ | $20.06 \pm 0.42$ | $3108.32 \pm 2.73$ | $20.00 \pm 0.00$ | $3107.68 \pm 3.02$ | $20.00 \pm 0.00$ |

Table 2. Comparisons with global optimum solutions.

## 7. Conclusion

In this paper a generalized maximum neural network for parallel computing is proposed and the module orientation problem is used to test the capability of the artificial neural network. The circuit diagrams of the generalized maximum neural network and the maximum neural network are also presented and compared with that of the Liu's Hopfield neural network. The simulation results for the proposed system are quire encouraging. As Yu (1989) pointed out, the artificial neural network cannot work well if the original Hopfield neural network is used. However, it does not mean that the artificial neural network approach is not suitable for VLSI/ CAD problems. As long as the proper neural model and the proper representation are used, the artificial neural network gives a better solution than the best known algorithms. Future research will focus upon finding a proper representation and processing element model for other CAD problems.

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